

**WELDED CBW 200V - 240V (LOW VOLTAGE)****GPD503**

G3 CONSTANT	G3 VALUE	G3 CONSTANT	G3 VALUE
AN-01	50.0 (50HZ)	Sn-14	0001
AN-01	60.0 (60HZ)		
bn-01	1.0	Cn-01	230.0
bn-02	1.0	Cn-02	50.0 (50HZ)
		Cn-02	60.0 (60HZ)
Sn-02	0F	Cn-03	230.0
Sn-03	0000	Cn-04	50.0 (50HZ)
		Cn-04	60.0 (60HZ)
Sn-04	0001	Cn-23	2.5
Sn-10	0011	Cn-24	2.5
Sn-11	0001		

BRAKING TRANSISTORS 09MVBT15L = used on 15HP(1), 20HP(1), 40HP(2), 50HP(2)

09MVBT25L = used on 25HP(1), 30HP(1), 60HP(2)

Note: 10HP, 15HP, & 20HP do not require a braking transistor.

**RESISTOR OVERLOAD HEATER VALUES**

10HP, 15HP, & 20HP = SB15.5

09MVBT15L = SB25

09MVBT25L = SB32

Verify that transistor module is set to correct voltage and master or slave switch.